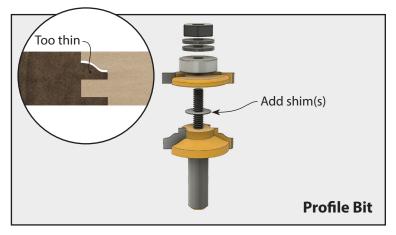




Although Yonico rail and stile bits are pre-shimmed, some fine-tuning may be necessary. Test your router bit setup on scrap material. If required, use shims according to the instructions below to achieve a perfect fit.

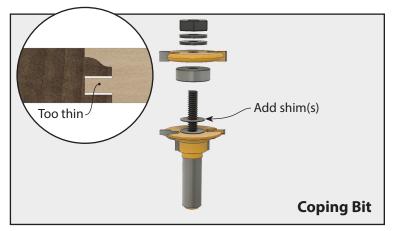
Four Potential Problems When Routing Rails and Stiles

1. Profile bit cuts design tongue too thin



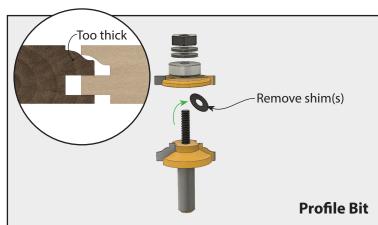
Solution: Add shims between the groove cutter and design cutter to increase the height of the design.

3. Coping Bit Cuts Tongue for Rails Too Thin



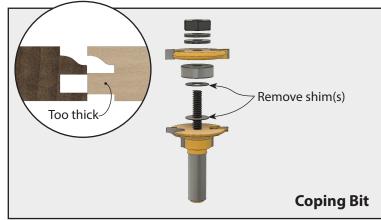
Solution: Add shims within the tongue space to add height to the tongue.

2. Profile Bit Cuts Design Tongue Too Thick



Solution: Remove shims between the groove cutter and design cutter to decrease the height of the groove.

4. Coping Bit Cuts Tongue for Rails Too Thick



Solution: Remove shims from within the tongue space to decrease the thickness of the tongue.